



## DATA SHEET

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## VINILCOL MG

*Vinyl adhesive for gluing masonite heels and leather*

### CHARACTERISTICS

Water-based vinyl acetate adhesive	METHOD	QUALITY CHARACTERISTICS (U.M.)
Appearance and Color	Visual	Milky White
Viscosity	IO 07/42.10	13.000 – 17.000 cps
Specific weight	IO 07/42.3	1,000 – 1,100 g/cc
Dry content	IO 07/42.4	47 – 49%
Time open	IO 07/42.6	5' - 10' (based on environmental conditions)

### USES

**Vinilcol MG** is suitable for gluing sheets of leather, leather, masonite for the production of shoe heels.

### INSTRUCTIONS FOR USE

Apply **Vinilcol MG** with a spray machine, roller or brush on the materials to be bonded.  
Spread an even layer of product on the sheets to be glued, press the glued materials for about 4-5 hours.  
Adhesion will take place after the adhesive has dried.  
The maximum bonding strength is reached after about 24 hours.

### STORAGE

The product must be stored in the original packaging at temperatures between 10 and 30°C.  
At temperatures below 5°C. the product can be irreparably damaged.  
In these conditions it remains suitable for about 6 months.  
Stir before use.

### PACKAGING

Plastic containers Kg. Net 25  
Tank Kg. Net 1000

### NOTES

Minimum filming temperature: 5°C  
Water-based product, free from organic solvents, not dangerous for the health of users.