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VINIL LEGNO FORTE

Vinyl adhesive for wood with high adhesive power

CHARACTERISTICS

Water-based vinyl acetate adhesive	METHOD	QUALITY CHARACTERISTICS (U.M.)
Appearance and Color	Visual	Milky white
Viscosity	IO 07/42.10	45.000 – 50.000 cps
Specific Weight	IO 07/42.3	1,000 – 1,100 g/cc
Dry content	IO 07/42.4	52 – 54%
Time open	IO 07/42.6	5' – 15' (based on environmental conditions)

USES

Vinil Legno Forte is suitable for gluing hard and similar woods, plywood, chipboard, mansonite and plastic laminates. usable with cold and hot presses.

INSTRUCTIONS FOR USE

Apply **Vinil Legno Forte** with a spray machine, roller or brush on the materials to be glued.

Spread a homogeneous layer of product on one of the parts to be glued, press the glued materials and follow the pressing times below:

- Hot press 70 – 80 °C, basic time 5 – 10 minutes.
- Cold press (room temperature) base time 20 – 30 minutes.

The maximum bonding strength is reached after about 4 days.

UNI EN 204 standard: the product used as such gives a Class D2 bonding.

STORAGE

The product must be stored in the original packaging at temperatures between 10 and 30°C.

At temperatures below 5°C. the product can be irreparably damaged.

In these conditions it remains suitable for about 6 months.

Stir before use.

PACKAGING

15 – 25 Kg Metallic Containers

NOTES

Minimum filming temperature: 5°C