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## UNIFAX CLASSIC

**Single sided adhesive for sole and upper makers**

### **CHARACTERISTICS**

Solvent-based polychloroprene adhesive	METHOD	QUALITY CHARACTERISTICS (U.M.)
Appearance and Color	Visual	Amber yellow
Viscosity	IO 07/42.10	2500 – 3000 cps
Specific Weight	IO 07/42.3	0,840 – 0,870 g/cc
Dry content	IO 07/42.4	28 – 30%
Time open	IO 07/42.6	About 12 hours (based on environmental conditions)

### **USES**

**Unifax Classic** is suitable for gluing insoles and soles, combinations of leathers and linings for footwear and leather goods, with the "one way" system. Long open time and high tackiness.

### **INSTRUCTIONS FOR USE**

Apply, manually or with automatic systems, a uniform layer of **Unifax Classic** on only one side of the materials to be bonded free from traces of dust or grease: wait from 15 minutes up to 2 hours (depending on the environmental conditions), then couple by applying a accurate pressure.

If you wish to check the adhesion strength with tensile tests, bear in mind that the definitive setting develops after at least 48 hours.

### **STORAGE**

**Unifax Classic** must be stored at temperatures between 5°C and 35°C in its original tightly closed containers, in a well-ventilated place and avoiding direct exposure to heat sources. The guaranteed stability in these conditions is 12 months.

Particularly low storage temperatures (especially in winter) lead to a considerable reversible thickening of the product and, consequently, a more difficult distribution. Mix well before use.

### **PACKAGING**

15 – 25 – 50 Kg Metallic Containers

### **NOTES**

**Attention!! Unifax Classic** is highly flammable: make sure that the systems used for handling are correctly earthed to prevent the accumulation of electrostatic charges.