



DATA SHEET	Version	0
	Date	01/01/22
	Page	1 of 1

SHOESTIK R/S

Fluid polychloroprene adhesive for roller or spray application

CHARACTERISTICS

Solvent-based polychloroprene adhesive	METHOD	QUALITY CHARACTERISTICS (U.M.)
Appearance and Color	Visual	Yellow, reddish liquid
Viscosity	IO 07/42.10	200 – 400 cps
Specific Weight	IO 07/42.3	0,840 – 0,870 g/cc
Dry content	IO 07/42.4	17 - 19%
Time open	IO 07/42.6	10' – 15' at room temperature

USES

Quick-setting adhesive suitable for gluing: plastic and metal laminates, wood, polyurethane and expanded polyether, leather and regenerated.

INSTRUCTIONS FOR USE

Check the cleanliness of the substrates to be glued, if necessary wash with our **Diluente C**.
Spray the adhesive on both surfaces (if necessary repeat the operation after a few minutes); after waiting for the solvents to evaporate, join the surfaces with uniform pressing. The certainty of the complete evaporation of the solvents is essential to avoid non-uniform cohesion between the two substrates.
Shoestik R/SI can be diluted with our **Diluente N** which is also useful for washing work equipment.

STORAGE

The product should be stored in the original packaging at room temperature (5-35°C). In these conditions it remains suitable for about 12 months.
Cannot stand the cold. Mix well before use.

PACKAGING

15 – 25 – 50 – 160 Kg Metallic Containers

NOTES

Bonding PVC and its derivatives is not recommended, as over time the plasticizers inside it would lead to the detachment of the materials.
The final setting of the bonding can be evaluated after at least 48 hours.