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SHOESTIK R/S

Single-component polychloroprene adhesive

CHARACTERISTICS

Solvent-based polychloroprene adhesive	METHOD	QUALITY CHARACTERISTICS (U.M.)
Appearance and Color	Visual	Yellow, reddish liquid
Viscosity	IO 07/42.10	1500 - 1900 cps
Specific Weight	IO 07/42.3	0,840 – 0,870 g/cc
Dry content	IO 07/42.4	18 - 20%
Time open	IO 07/42.6	10' – 15' at room temperature

USES

Adhesive for the footwear industry which is used in the production of insoles with a gluing method on both supports with immediate or almost immediate pressing and shaping.

It can be used with a brush or roller or with automatic robots that immediately glue and couple the insole and heel.

The adhesive has excellent final tack, good initial tack and good heat resistance.

INSTRUCTIONS FOR USE

Check the cleanliness of the supports, roughen the surfaces if necessary, spread the adhesive with a hard bristle brush.

If the materials are very absorbent, a second coat of **Shoestik R/S** is recommended after a few minutes from the first.

After 10-15 minutes the materials will appear dry and shiny and ready to be joined and pressed.

STORAGE

The product should be stored in the original packaging at room temperature (5-35°C). In these conditions it remains suitable for about 12 months.

Cannot stand the cold. Mix well before use.

PACKAGING

15 – 25 – 50 – 160 Kg Metallic Containers

NOTES

The final setting of the bonding can be evaluated after at least 48 hours.