



DATA SHEET	Version	0
	Date	01/01/22
	Page	1 of 1

SHOESTIK I

Adhesive for gluing non-halogenated TR soles to leather

CHARACTERISTICS

Solvent-based polychloroprene adhesive	METHOD	QUALITY CHARACTERISTICS (U.M.)
Appearance and Color	Visual	Transparent colorless
Viscosity	IO 07/42.10	2000 – 2400 cps
Specific Weight	IO 07/42.3	0,840 – 0,870 g/cc
Dry content	IO 07/42.4	23 – 25%
Time open	IO 07/42.6	10' – 15' at room temperature

USES

Shoestik I is a two-component contact adhesive based on polychloroprene and resins in solution, intended for the footwear industry, for bonding non-halogenating TR thermoplastic rubber or leather soles to leather or fabric uppers. It is not suitable for bonding PVC and polyurethane.

INSTRUCTIONS FOR USE

Apply a uniform layer of **Shoestik I**, added with a 4-5% crosslinker, on both surfaces to be glued, suitably cleaned of any traces of grease and dust, leaving the solvent to dry perfectly: this operation requires a variable time from 10' at 15', according to the temperature. The dry product is odourless, flexible and resistant to ageing.

If the materials are very absorbent or particularly greasy leathers, it is advisable to precede the application of **Shoestik I** with a first coat of **Preparatore M**.

If you wish to check the adhesion strength with tensile tests, bear in mind that the definitive setting develops after at least 48 hours.

STORAGE

The product should be stored in the original packaging at room temperature (5-35°C). In these conditions it remains suitable for about 12 months.

Particularly low storage temperatures lead to a considerable reversible thickening of the product and, consequently, a more difficult distribution. Shake well before use.

PACKAGING

5 – 15 – 25 Kg Metallic Containers

NOTES

Shoestik I is highly flammable: make sure that the systems used for handling are correctly earthed to prevent the accumulation of electrostatic charges.