





SHOESTIK I

Adhesive for gluing non-halogenated TR soles to leather

CHARACTERISTICS

Solvent-based polychloroprene adhesive	METHOD	QUALITY CHARACTERISTICS (U.M.)
Appearance and Color	Visual	Transparent colorless
Viscosity	IO 07/42.10	2000 – 2400 cps
Specific Weight	IO 07/42.3	0,840 – 0,870 g/cc
Dry content	IO 07/42.4	23 - 25%
Time open	IO 07/42.6	10' – 15' at room temperature

<u>USES</u>

Shoestik I is a two-component contact adhesive based on polychloroprene and resins in solution, intended for the footwear industry, for bonding non-halogenating TR thermoplastic rubber or leather soles to leather or fabric uppers. It is not suitable for bonding PVC and polyurethane.

INSTRUCTIONS FOR USE

Apply a uniform layer of **Shoestik I**, added with a 4-5% crosslinker, on both surfaces to be glued, suitably cleaned of any traces of grease and dust, leaving the solvent to dry perfectly: this operation requires a variable time from 10' at 15', according to the temperature. the dry product is odourless, flexible and resistant to ageing.

If the materials are very absorbent or particularly greasy leathers, it is advisable to precede the application of **Shoestik** I with a first coat of **Preparatore M**.

If you wish to check the adhesion strength with tensile tests, bear in mind that the definitive setting develops after at least 48 hours.

STORAGE

The product should be stored in the original packaging at room temperature (5-35°C). In these conditions it remains suitable for about 12 months.

Particularly low storage temperatures lead to a considerable reversible thickening of the product and, consequently, a more difficult distribution. Shake well before use.

PACKAGING

5 - 15 - 25 Kg Metallic Containers

<u>NOTES</u>

Shoestik I is <u>highly flammable</u>: make sure that the systems used for handling are correctly earthed to prevent the accumulation of electrostatic charges.

The data contained in this publication, and any technical advice – whether verbal, written or as a result of testing – is based on our current knowledge and experience. Due to the many factors that have an effect on the application processes of our products, these data do not relieve the user of the obligation to verify their validity or to test the suitability of the products for specific uses, nor do they constitute a guarantee of specific properties or specific results. The application and use of our products, even if done following our technical advice, are conducted beyond our control and are therefore under the complete responsibility of the user. It is the responsibility of the user of our products to ensure that the rights of third parties are respected and that the regulations and laws in force are observed.