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## SHOESTIK G16

### Polychloroprene-based two-component adhesive

#### CHARACTERISTICS

Solvent-based polychloroprene adhesive	METHOD	QUALITY CHARACTERISTICS (U.M.)
Appearance and Color	Visual	Light yellow fluid
Viscosity	IO 07/42.10	2300 – 2600 cps
Specific Weight	IO 07/42.3	0,840 – 0,870 g/cc
Dry content	IO 07/42.4	20 - 22%
Time open	IO 07/42.6	10' – 20' at room temperature

#### USES

**Shoestik G/16** is used for gluing soles and midsoles in synthetic, natural and microporous rubber to leather. To be used with 5% **Attivatore RFE** or **RC**. Also suitable for gluing leather and natural materials without adding activators.

#### INSTRUCTIONS FOR USE

Carry out an accurate carding especially in the case of shiny or synthetic leathers with little absorbency.

If the materials are very absorbent and/or greasy leathers, it is recommended to precede the application of the **Shoestik G/16 Special** adhesive with our **Preparatore PA** or **Preparatore AF**, letting the latter dry for about 30 minutes. If the **Shoestik G/16 Special** is used on vulcanized rubber, make sure that the latter has been recently carded to avoid oxidation problems.

Apply the **Shoestik G/16 Special** adhesive, to the addition of 4-5% of **Attivatore RFE** on both surfaces to be bonded, previously cleaned of any traces of dust or grease: this operation requires approximately 15-20' in each if necessary, couple the two supports within 20-30' of spreading the adhesive and then press evenly.

Before subjecting the glued materials to tensile tests, it is advisable to wait at least 48 hours, the thermal resistance of the glue is higher than 100°C

#### STORAGE

The product should be stored in the original packaging at room temperature (5-35°C). In these conditions it remains suitable for about 12 months.

Particularly low storage temperatures lead to a considerable reversible thickening of the product and, consequently, a more difficult distribution. Shake well before use.

#### PACKAGING

5 – 15 – 25 Kg Metallic Containers

#### NOTES

**Shoestik G16** is highly flammable: make sure that the systems used for handling are correctly earthed to prevent the accumulation of electrostatic charges.