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SHOESTIK E/D

Solvent-based polychloroprene adhesive in the footwear industry

CHARACTERISTICS

Solvent-based polychloroprene adhesive	METHOD	QUALITY CHARACTERISTICS (U.M.)
Appearance and Color	Visual	Yellow viscous fluid
Viscosity	IO 07/42.10	3600 – 4200 cps
Specific Weight	IO 07/42.3	0,840 – 0,870 g/cc
Dry content	IO 07/42.4	20 - 22%
Time open	IO 07/42.6	15' – 60'

USES

Shoestik E/D is suitable for gluing and coupling leather, fabrics and various materials.

Suitable in footwear for bonding and coupling of leathers, binding of wedges with leathers and fabrics, assembly of uppers on cold insoles.

INSTRUCTIONS FOR USE

Apply, manually or with automatic systems, a uniform layer of **Shoestik E/D** on both surfaces to be bonded free from traces of dust or grease: wait from 15 to 60 minutes (depending on the environmental conditions), then couple by applying careful pressure .

If you wish to check the adhesion strength with tensile tests, bear in mind that the definitive setting develops after at least 48 hours.

STORAGE

Shoestik E/D must be stored at temperatures between 5°C and 35°C in its original tightly closed containers, in a well-ventilated place and avoiding direct exposure to heat sources. The guaranteed stability in these conditions is 12 months. Particularly low storage temperatures (especially in winter) lead to a considerable reversible thickening of the product and, consequently, a more difficult distribution. Mix well before use.

PACKAGING

15 – 25 – 50 Kg Metallic Containers

NOTES

Attention!! Shoestik E/D is highly flammable: make sure that the systems used for handling are correctly earthed to prevent the accumulation of electrostatic charges.