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SHOESTIK A/X SPECIAL

Adhesive for upper assembly with high heat resistance

CHARACTERISTICS

Solvent-based polychloroprene adhesive	METHOD	QUALITY CHARACTERISTICS (U.M.)
Appearance and Color	Visual	Brown, reddish
Viscosity	IO 07/42.10	2700 – 3000 cps
Specific Weight	IO 07/42.3	0,840 – 0,870 g/cc
Dry content	IO 07/42.4	21 - 23%
Time open	IO 07/42.6	8' – 10' at room temperature

USES

Quick-setting product, specific for assembling uppers on insoles with resistance to temperatures above 100°C.

INSTRUCTIONS FOR USE

Shoestik AX Special is applied with a brush or gluing machine on both surfaces to be glued, suitably cleaned of any traces of grease and dust, allowing the solvent to dry perfectly. **Shoestik AX Special** has an open time of about 10 minutes at 25°C: this characteristic, combined with rapid evaporation of the solvent, allows the parts to be coupled in a relatively short time with a very strong initial setting.

If applying the toe cap, proceed as follows: spread the adhesive on the inside of the upper, immediately apply the toe cap, spread another product on the toe cap and close everything with the lining.

The dry product is odorless, flexible and resistant to aging.

The gluing performed with **Shoestik AX Special** demonstrate an excellent initial grip with a strong resistance to detachment immediately after joining the parts. If you wish to check the adhesion strength with tensile tests, bear in mind that the definitive setting develops after at least 48 hours.

STORAGE

The product should be stored in the original packaging at room temperature (15-25°C). In these conditions it remains suitable for about 12 months. Cannot stand the cold.

Particularly low storage temperatures (especially in winter) lead to a considerable reversible thickening of the product and, consequently, a more difficult distribution. Mix well before use.

PACKAGING

15 Kg Metallic Containers

NOTES

Attention!! Shoestik AX Special is highly flammable: make sure that the systems used for handling are correctly earthed to prevent the accumulation of electrostatic charges.