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## SHOESTIK A/D

### Polychloroprene-based two-component adhesive

#### CHARACTERISTICS

Solvent-based polychloroprene adhesive	METHOD	QUALITY CHARACTERISTICS (U.M.)
Appearance and Color	Visual	Light yellow fluid
Viscosity	IO 07/42.10	2300 – 2800 cps
Specific Weight	IO 07/42.3	0,840 – 0,870 g/cc
Dry content	IO 07/42.4	19 - 22%
Time open	IO 07/42.6	15' – 20' at room temperature

#### USES

**Shoestik A/D** develops an excellent grip on materials such as: leather, bonded leather, natural and synthetic fabrics, on different types of rubber (TR, SBR or natural). Thanks to its high performance, it is indicated for the application of the welt even in cases where the subsequent assembly phase will be carried out with reactivable polyurethane adhesives. For all splicing operations in which the materials will not be sewn. It is also suitable for wrapping EVA wedges and as a primer for surfaces for which thermoplastic rubber must be injected

#### INSTRUCTIONS FOR USE

Carry out an accurate carding especially in the case of shiny or synthetic leathers with little absorbency. If the materials are very absorbent and/or greasy leathers, it is recommended to precede the application of the **Shoestik A/D** adhesive with our **Preparatore PA** or **Preparatore AF**, leaving the latter to dry for about 30 minutes. If the **Shoestik A/D** is used on vulcanized rubber, make sure that the latter has been recently carded to avoid oxidation problems. Apply the **Shoestik A/D** adhesive, added with 4-5% of **Attivatore RFE** on both surfaces to be bonded, previously cleaned of any traces of dust or grease: this operation takes about 15-20' in each case couple the two supports within 30' of spreading the adhesive and then press evenly.

Before subjecting the glued materials to tensile tests, it is advisable to wait at least 48 hours, the thermal resistance of the glue is higher than 100°C

#### STORAGE

The product should be stored in the original packaging at room temperature (5-35°C). In these conditions it remains suitable for about 12 months.

Particularly low storage temperatures lead to a considerable reversible thickening of the product and, consequently, a more difficult distribution. Shake well before use.

#### PACKAGING

5 – 15 – 25 Kg Metallic Containers

#### NOTES

**Shoestik A/D** is highly flammable: make sure that the systems used for handling are correctly earthed to prevent the accumulation of electrostatic charges.