



DATA SHEET	Version	0
	Date	01/01/22
	Page	1 of 1

PIVISTIK E

Polyurethane adhesive for gluing the upper sole

CHARACTERISTICS

Solvent-based polyurethane adhesive	METHOD	QUALITY CHARACTERISTICS (U.M.)
Appearance and Color	Visual	Transparent Colorless
Viscosity	IO 07/42.10	2.000 - 2.400 cps
Specific Weight	IO 07/42.3	0,840 – 0,870 g/cc
Dry content	IO 07/42.4	15 - 18%

USES

Pivistik E is designed for the footwear industry with a short open time, can be used both in one and two component with heat reactivation.

Pivistik E has a good initial grip, has good resistance to humidity and a high tack when tempering under a heat source.

INSTRUCTIONS FOR USE

PVC and polyurethane soles: they must be washed with **Diluente A/C**, wait 10-15 minutes and apply the adhesive.

For soles in vulcanized rubber and thermoplastic, treat with **Preparatore A/L**, wait at least 30' and apply **Pivistik E**.

On leather and leather uppers after roughing in the case of greasy or absorbent materials, use **Pivistik E** with 3% **Desmodur RFE**.

On polyurethane or PVC uppers after washing with **Diluente A/C** let it dry for 10'-15' and apply the adhesive. For fabric uppers, if possible scratch lightly and then if after the first spreading the material is absorbent repeat the operation after about 15'.

The materials thus prepared and dried must be coupled after hot reactivation of the adhesive at a temperature of 70-75°C and pressed carefully without deforming the supports. To increase the tensile and heat resistance, 3/5% of **Desmodur RFE** can be added to **Pivistik E**; if necessary, care must be taken not to reactivate and press more than an hour after spreading.

STORAGE

The product should be stored in the original packaging at room temperature (5-35°C). In these conditions it remains suitable for about 12 months.

Particularly low storage temperatures lead to a considerable reversible thickening of the product and, consequently, a more difficult distribution. Shake well before use.

PACKAGING

15 – 25 – 50 Kg Metallic Containers

NOTES

Pivistik E is highly flammable: make sure that the systems used for handling are properly earthed to avoid the accumulation of electrostatic charges.