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NEOSTIK SC

Adhesive for two-sided bonding of expanded resins

CHARACTERISTICS

Synthetic rubber based adhesive	METHOD	QUALITY CHARACTERISTICS (U.M.)
Appearance and Color	Visual	Straw Yellow Fluid
Viscosity	IO 07/42.10	100 - 300 cps
Dry content	IO 07/42.4	25 - 28%
Time Open	IO 07/42.6	1' - 15' depending on environment conditions

USES

Neostik SC is suitable for gluing expanded resins to themselves, to leathers and various covering fabrics used in insole factories, by two-sided spray.

INSTRUCTIONS FOR USE

Spray with a gun with a 1.9 mm diameter nozzle at a pressure of 3-5 bar. Normal airless systems (under pressure) are also suitable for application.

Make sure that the materials to be glued are clean and dry, eliminating all traces of dust, dirt or other from the surfaces.

Spray the product on the two surfaces to be glued and let it dry for a few minutes and couple the parts by exerting uniform pressure.

The initial setting is very rapid, but the definitive adhesion develops after at least 48 hours. The thermal resistance is around 60 - 65°C.

STORAGE

The product should be stored in the original packaging at room temperature (5-35°C). In these conditions it remains suitable for about 12 months.

Particularly low storage temperatures lead to a considerable reversible thickening of the product and, consequently, a more difficult distribution. Shake well before use.

PACKAGING

15 – 45 Kg Metallic Containers

NOTES

Neostik SC is highly flammable: make sure that the systems used for handling are properly earthed to avoid the accumulation of electrostatic charges.