



DATA	SHEET

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# EURO-FIXTER POL/I Special

## Adhesive for bonding leather straps on polystyrene

## **CHARACTERISTICS**

Adesivo sintetico a solvente	METHOD	QUALITY CHARACTERISTICS (U.M.)
Appearance and Color	Visual	White Fluid
Viscosity	IO 07/42.10	200 – 300 cps
Specific Weight	IO 07/42.3	0,840 – 0,870 g/cc
Dry content	IO 07/42.4	26 – 28%

#### **USES**

**Euro-Fixter POL/I Special** is suitable for gluing leather straps on injection polystyrene in the manufacturing of molded heels with a die casting machine at approx. 150°C.

### **INSTRUCTIONS FOR USE**

Spread the adhesive on the leather bands with a brush or roller machine, leave to dry for 15-30 minutes and place the bands in the appropriate moulds. With a die-casting machine, melt and inject the polystyrene at 150 °C on the pre-adhesive leather bands to form the assembled heel.

### **STORAGE**

The product should be stored in its original packaging at room temperature (5-35°C) in a well-ventilated area and avoiding direct exposure to heat sources. In these conditions it remains suitable for about 12 months.

Particularly low storage temperatures lead to a considerable reversible thickening of the product and, consequently, a more difficult distribution. Shake well before use.

#### **PACKAGING**

25 Kg Metal containers

### **NOTES**

**Euro-Fixter POL/I Special** is highly flammable: make sure that the systems used for handling are correctly earthed to avoid the accumulation of electrostatic charges.