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SHOESTIK A

Polychloroprene-based two-component adhesive

CHARACTERISTICS

Solvent-based polychloroprene adhesive	METHOD	QUALITY CHARACTERISTICS (U.M.)
Appearance and Color	Visual	Semi transparent fluid
Viscosity	IO 07/42.10	1.500 – 1.900 cps
Time Open	IO 07/42.6	At room temperature 15 – 25'
Specific weight	IO 07/42.3	0,840 – 0,870 g/cc
Dry content	IO 07/42.4	18 – 21%

USES

Shoestik A develops an excellent grip on materials such as: leather, bonded leather, natural and synthetic fabrics, on different types of rubber (TR, SBR or natural). Thanks to its high performance, it is indicated for the application of the welt even in cases where the subsequent assembly phase will be carried out with reactivable polyurethane adhesives. For all splicing operations in which the materials will not be sewn. It is also suitable for wrapping EVA wedges and as a primer for surfaces for which thermoplastic rubber must be injected

INSTRUCTIONS FOR USE

Carry out an accurate carding especially in the case of shiny or synthetic leathers with little absorbency.

If the materials are very absorbent and/or greasy leathers, it is recommended to precede the application of the **Shoestik A** adhesive with our **Preparatore PA** or **Preparatore AF**, letting the latter dry for about 30 minutes. If **Shoestik A** is used on vulcanized rubber, make sure that the latter has recently been carded to avoid oxidation problems.

Apply the **Shoestik A** adhesive, to the addition of 4-5% of **Attivatore RFE** on both surfaces to be bonded, previously cleaned of any traces of dust or grease: this operation requires approximately 15-20' in any case, couple the two supports within 30' of spreading the adhesive and then press uniformly.

Before subjecting the glued materials to tensile tests, it is advisable to wait at least 48 hours, the thermal resistance of the glue is higher than 100°C

STORAGE

The product should be stored in the original packaging at room temperature (5-35°C). In these conditions it remains suitable for about 12 months.

Particularly low storage temperatures cause considerable thickening and consequently more difficult distribution. This aspect is reversible, but to be avoided. Shake well before use.

PACKAGING

Metal containers Kg. Net 5, 15 ,25

NOTES

Shoestik A is highly flammable: make sure that the systems used for handling are correctly earthed to avoid the accumulation of electrostatic charges.