



DATA SHEET

Version	0
Date	01/01/22
Page	1 of 1

SHOESTIK M/F

Polychloroprene solvent-based adhesive in the footwear industry

CHARACTERISTICS

Water-based adhesive	METHOD	QUALITY CHARACTERISTICS (U.M.)
Appearance and Color	Visual	Viscous, yellow liquid
Viscosity	IO 07/42.10	2900-3300 cps
Specific weight	IO 07/42.3	0,840 – 0,870 g/cc
Dry content	IO 07/42.4	20-23%
Time open	IO 07/42.6	10' - 15'

USES

Shoestik M/F is suitable for gluing various materials such as: Leather, Wood and masonite, Natural and synthetic fabrics, non-woven fabrics, EVA, Leather and regenerated, Cardboard and cellulosic fibers

INSTRUCTIONS FOR USE

Apply, manually or with automatic systems, a uniform layer of **Shoestik M/F** on both surfaces to be glued free from traces of dust or grease: wait from 10 to 20 minutes (depending on the environmental conditions), then couple by applying careful pressure .

The dry product is odourless, flexible and light straw in colour. Bonding performed with **Shoestik M/F** has good mechanical and aging resistance. If you wish to check the adhesion strength with tensile tests, bear in mind that the definitive setting develops after at least 48 hours.

STORAGE

Shoestik M/F must be stored at temperatures between 5°C and 35°C in its original tightly closed containers, in a well-ventilated area and avoiding direct exposure to heat sources. The guaranteed stability in these conditions is 12 months. Particularly low storage temperatures (especially in winter) lead to a considerable reversible thickening of the product and, consequently, a more difficult distribution. Mix well before use.

PACKAGING

Metal containers Kg. net 15 - 25 - 50.

NOTES

Attention!! Shoestik M/F is highly flammable: make sure that the systems used for handling are correctly earthed to avoid the accumulation of electrostatic charges.